

9-89
27
DAS
JUL 21 2015

Work Order ID 134584

134584

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Item ID: D350-578-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: AS350/AS355 Bearpaws
 Start Date: 7/09/15 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 7/10/15 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00				<i>2</i>			
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: <u>013</u>					JUL 2 1 2015		DAS 06 9-89	
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00				<i>MCS</i>		JUL 2 1 2015	
Quality Control									

Shay 15/7/21

MCS JUL 2 1 2015

Picklist Print

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Work Order ID: 134584

134584

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 7/09/15

Required Date: 7/10/15

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A New Issue 07-01-02 JLM

IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2432 *D2432* Bearpaw 19" X 24"		Manufactured	No			160	Each	3.0000	2	4			
DAS 27 9-89				<u>Location</u> ST470				<u>Loc Qty</u> 3				<u>Loc Code</u>	
				133973				3					
D2529 *D2529* Washer		Manufactured	No			160	Each	238.0000	12	24			
DAS 27 9-89				<u>Location</u> ST007				<u>Loc Qty</u> 237				<u>Loc Code</u>	
				131945				237					
				ST008				1					
				128950				1					
D3601-1 *D3601-1* Radius Block		Manufactured	No				Each	65.0000	2	24			
DAS 27 9-89				<u>Location</u> ST051				<u>Loc Qty</u> 65				<u>Loc Code</u>	
				132769				9					
				133516				56					

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Work Order ID: 134584

134584

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 7/09/15

Required Date: 7/10/15

Start Qty: 2.00

Required Qty: 2.00

D4011-1 Manufactured No

Each 28.0000 12

D4011-1

Clamp, Short

**

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6
9-89

DAS
26
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27
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Location

Loc Qty

Loc Code

ST546A

28

132508

28

Each

46.0000

**

12

D4012-1 Manufactured No

D4012-1

Cushion

Location

Loc Qty

Loc Code

ST

2

131213

2

ST545

44

133458

44

Each

216.0000

**

24

AN4-16A Purchased No

AN4-16A

Bolt

Location

Loc Qty

Loc Code

FG

5

121541

5

ST325A

211

M132317

211

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DAS
6
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Work Order ID: 134584

134584

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 7/09/15

Required Date: 7/10/15

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

160

Each

4,273.000

24

48

NAS1149D0463J

WASHER

**

~~127376~~

127693

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M132677

1000

ST269

3232

M128591

16

M129682

86

M130799

371

M132035

2602

M132317

157

DAS
26
9-89

MS21042L4

Purchased

No

160

Each

3,948.000

12

24

MS21042L4

Locknut

**

~~127693~~

127376

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

150

m127813

150

ST260a

3608

m130799

56

m131803

6

m132262

546

m132382

3000

ST305

188

m128300

16

m130388

7

m130922

97

m131618

12

m132123

56

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JUL 21 2015

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit